

Date: Wednesday, 4/25/2007 2:40:04 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING BRACKET	
Job Number	: 32066		Part Number	: D2581	
Estimate Number	: 10604		Drawing Number	: D2581 REV A1	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	4/25/2007	S.O. No. : N/A	Drawing Revision	: A1	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 5/2/2007	
Previous Run	: 31189		Qty:	52	Um: Each
Written By					
Checked & Approved By					
Comment	: Est. D 01.07.17 Added info to step 2SM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S11GA	304/316 .125 Sheet	
		Comment: Qty.: 0.0196 sf(s)/Unit Total : 1.0210 sf(s) 304/316 .125 Sheet (M304S0125)	
		Batch: M102817 ml 07/05/11	52
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2581	
		Dwg Rev: A1 ml 07/05/11	52
		Prog Rev: A1	
		2-Deburr if necessary SAN 07/05/15	55
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		ml 07/05/11	52
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		ml 07/05/15	55
		Comment: SECOND CHECK	55
5.0	BRAKE NC	NC BRAKE	
		Comment: NC BRAKE Form as per Dwg D2581 using CNC Brake	55
		SB 07/05/25	SS

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/05/09  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector		
			Initial Chief Eng	Action Description Chief Eng	Sign & Date					

NOTE: Date & initial all entries

Date: Wednesday, 4/25/2007 2:40:04 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 32066

Part Number: D2581

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



*7/29/05 29 55*



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: W.S.

*7/29/05 29 55*

8.0 QC21

FINAL INSPECTION/W/O RELEASE



*55*

Comment: FINAL INSPECTION/W/O RELEASE

*7/29/05 29 55*

Job Completion



*7/29/05 29 55*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>32066</b>
<b>Description:</b> Mounting Bracket	<b>Part Number:</b>	<b>D2581</b>
<b>Inspection Dwg:</b> D2581 <b>Rev:</b> A1		<b>Page 1 of 1</b>

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<i>M. M.</i>
Date:	07/05/11

**Audited by:** \_\_\_\_\_  
**Date:** 07.05.15

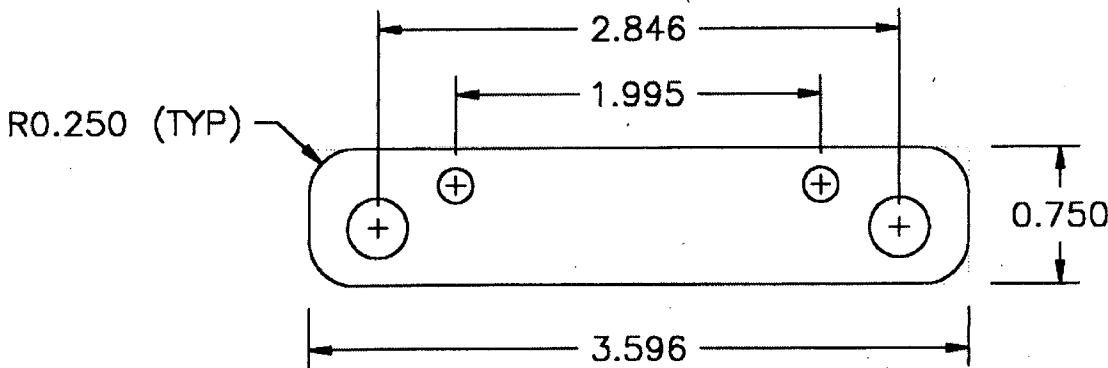
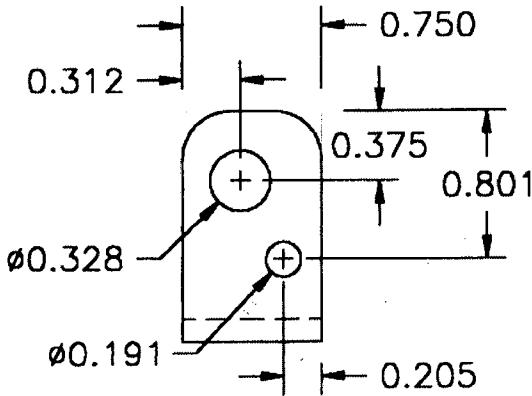
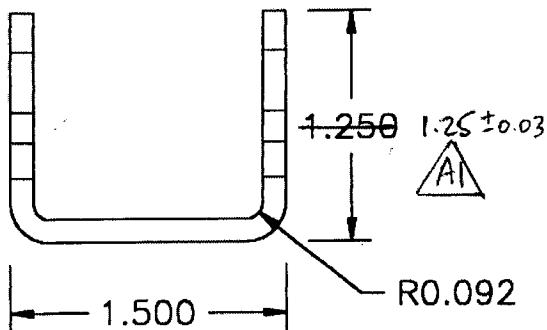
<b>Prototype Approval:</b>	N/A
<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	07.01.23	New Issue	KJ/JLM	SM

**DART**

COPY RELEASED

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>MM</i>	DRAWING NO. D2581	REV. A SHEET 1 OF 1
DATE 96.06.27		TITLE MOUNTING BRACKET	SCALE 1:1
A1	<del>40</del> 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

**RELEASED**  
960723 Bw

MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *32066*

